

coastline industrial coatings, inc.

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FPA-34 Water-Based Automotive Primer & Sealer

FEATURES

- High performance primer for new or old surfaces
- VOC compliant (water-based)
- Excellent sanding primer
- Works as primer and sealer
- Highly flexible.
- May be used over old paint with-out lifting

COMPOSITION

Modified Acrylic Resin
Pigment varies with color
Water

TYPICAL USES

- Automotive Industry
- Truck and Trailer Manufacturers
- Railroad Service
- Fleet Trucks
- Equipment
- High end O.E.M.

PHYSICAL DATA

COLOR: WHITE (TINTABLE)
FINISH: FLAT
COMPONENTS: SINGLE
SOLIDS CONTENT: VOL. 38%
VOC: 0.48
WEIGHT / GAL: 8.21 LBS.
TEMPERATURE LIMIT: 260° F
RECOMMENDED DFT: 2 – 3 MILS
THEORETICAL COVERAGE: 608 SQ. FT. / GAL (1 MIL)
FLASH POINT: NONE
DRY TIME @ 55% RH & 77° F:
TOUCH – 30 MIN.
RECOAT – 2 HOURS
SHELF LIFE: 1 YEAR MIN. (UNOPENED)

SURFACE PREPARATION

Prior to coating, all surfaces must be clean, dry and free of all contaminants.

APPLICATION DATA

METHOD: SPRAY
MIXING RATIO: N/A
POT LIFE: N/A

APPLICATION PROCEDURE

1. Flush all equipment with water.
2. Mix product thoroughly.
3. Thin only if necessary for workability.
4. For airless spray. Adjust pressure as needed.
5. Apply a wet coat in ever parallel passes, overlap 50 percent to avoid holidays, bare areas and pinholes.
6. Application of 3-5 mils, wet film thickness will normally provide 2-3 mils dry film.
7. Clean all equipment with thinner immediately after use.

SHIPPING DATA

PACKAGING UNITS:
1 gal. unit, 5 gal. unit

LIMITATION OF LIABILITY

COASTLINE's liability on any claim of any kind, including claims based upon COASTLINE's negligence or strict liability, for any loss or damage arising out of, connected with or resulting from the use of the products, shall in no case exceed the purchase price allowable to the products or part thereof which give rise to the claim. In no event shall COASTLINE be liable for consequential or incidental damages.