

coastline industrial coatings, inc.

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FF-1600 Acrylic-Urethane Clear Coat

FEATURES

- Durable plus chemical resistant
- VOC compliant
- Excellent gloss retention
- Protects against atmospheric conditions including U.V.
- Used where ever beautiful appearance, ease of maintenance and long life are desired

COMPOSITION

Aliphatic Copolymer Acrylic Resin
Pigmentation varies with color
Exempt Solvents

TYPICAL USES

- Interior and Exterior
- Railway Cars
- Chemical (acid or caustic) Trailers
- Fleet Field
- Equipment, Trailers, Tanks and Automotive Industry

PHYSICAL DATA

COLOR: CLEAR
FINISH: GLOSS
COMPONENTS: TWO
SOLIDS CONTENT: VOL. 48%
VOC: 3.06
WEIGHT / GAL: 8.25 LBS.
TEMPERATURE LIMIT: 280° F
RECOMMENDED DFT: 2 – 3 MILS
THEORETICAL COVERAGE: 770 SQ. FT. / GAL (1 MIL)
FLASH POINT: 91° F
DRY TIME @ 55% RH & 77° F:
TOUCH – 30 MIN.
HANDLE – 1 HOUR
SHELF LIFE: 1 YEAR MIN. (UNOPENED)

SURFACE PREPARATION

Prior to coating, all surfaces must be clean, dry and free of all contaminants.

APPLICATION DATA

METHOD: SPRAY
MIXING RATIO: 8 TO 1 to 2
POT LIFE: 4 HOURS @ 77° F

APPLICATION PROCEDURE

1. Flush all equipment with solvent
2. Mix product thoroughly
3. Thin 2 parts reducer
4. For airless spray. Adjust pressure as needed
5. Apply a wet coat in ever parallel passes, overlap 50 percent to avoid holidays, bare areas and pinholes.
6. Application of 35 mils, wet film thickness will normally provide 2-3 mils dry film
7. Clean all equipment with thinner immediately after use

THINNER: T-3, T-6 or T-39
EQUIPMENT CLEANER: DT-5

SHIPPING DATA

PACKAGING UNITS:
1 gal. unit, 5 gal. unit

LIMITATION OF LIABILITY

COASTLINE's liability on any claim of any kind, including claims based upon COASTLINE's negligence or strict liability, for any loss or damage arising out of, connected with or resulting from the use of the products, shall in no case exceed the purchase price allowable to the products or parts thereof which give rise to the claim. In no event shall COASTLINE be liable for consequential or incidental damages.