

# coastline industrial coatings, inc.

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## AP-34 Water-Based Universal Tank & Structural Primer

### FEATURES

- High performance primer for new or old steel.
- Conforms to Rule 66
- Excellent corrosion resistance
- Fast Dry / Low Odor
- Highly flexible
- May be used over old paint without lifting

### COMPOSITION

Modified Acrylic Resin  
Pigment Varies  
Water

### TYPICAL USES

- Interior and Exterior
- Chemical Plants
- Light Poles, Transformers
- Petroleum Refineries and Containers
- Equipment, Cylinders, Machinery
- Food Processing Plants

### PHYSICAL DATA

**COLOR:** WHITE, GRAY, BUFF, RED OXIDE  
**FINISH:** FLAT  
**COMPONENTS:** SINGLE  
**SOLIDS CONTENT:** VOL. 38%  
**VOC:** 0.48  
**WEIGHT / GAL:** 11.1 LBS.  
**TEMPERATURE LIMIT:** 260° F  
**RECOMMENDED DFT:** 2 – 3 MILS  
**THEORETICAL COVERAGE:** 608 SQ. FT. / GAL (1 MIL)  
**FLASH POINT:** NONE  
**DRY TIME @ 55% RH & 77° F:**  
TOUCH – 30 MIN.  
RECOAT – 6 HOURS  
**SHELF LIFE:** 1 YEAR MIN. (UNOPENED)

### SURFACE PREPARATION

Prior to coating, all surfaces must be clean, dry and free of all contaminants. SSPC-SP2, 3, 6 or 7.

### APPLICATION DATA

**METHOD:** BRUSH, ROLL OR SPRAY  
**MIXING RATIO:** N/A  
**POT LIFE:** N/A

### APPLICATION PROCEDURE

1. Flush all equipment with water
2. Mix product thoroughly
3. Thin only if necessary for workability
4. For airless spray. Adjust pressure as needed
5. Apply a wet coat in ever parallel passes, overlap 50 percent to avoid holidays, bare areas and pinholes.
6. Application of 3-5 mils, wet film thickness will normally provide 2-3 mils dry film
7. Clean all equipment with water immediately after use.

### SHIPPING DATA

**PACKAGING UNITS:**  
1 gal. unit, 5 gal. unit, 55 gal. unit

### LIMITATION OF LIABILITY

COASTLINE's liability on any claim of any kind, including claims based upon COASTLINE's negligence or strict liability, for any loss or damage arising out of, connected with or resulting from the use of the products, shall in no case exceed the purchase price allowable to the products or parts thereof which give rise to the claim. In no event shall COASTLINE be liable for consequential or incidental damages.